

5/15

DART AEROSPACE LTD	Work Order:	22854
Description: Basket Rib	Part Number:	D3166-3
Dwg: D3166 Rev. A1 TJK 04.05.21	Qty:	10
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller	KD	05/03/28	10
2	LB	Cut 3/4" x 3/4" square tubing 120.00" long. Material: 304/316 SS tube 0.063" wall Batch B172L3	DP	05/4/15	10
3	LB	Form D3166-3 Basket Hoop as per Dwg D3166 using Bending program 350 BASL. and Folio FTOOS	DP	05/4/11	10
4	QC6	Inspect Basket Hoop dimensions with template D3166-3-T1 (DT8303)	M	05/04/15	10
5	LB	Identify and Stock LB Cell	DA	05/04/15	10
6	AC	Cost / part 27.15	SUE	05-04-19	10
7	DC	Close W/O 27.18 Inspect Level 21	KJ RF	05.04.20	10

Rev	Date	Change	Revised By	Approved
A	02.08.23	New issue	KJ RF	

RELEASED
02/08/27 RF

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05/04/11	2	2 hoops will only make 3 bins	VB performed	Set up training issue - resolved	VB 05/04/11	VB 05/04/11	VB 05/04/11	VB 05/04/11

Part No: D3166-3

PAR #: _____

Fault Category: _____

NCR: Yes

No

DQA: 

Date: 05/04/20

NOTE: Date & initial all entries

QA: N/C Closed: _____

Date: _____

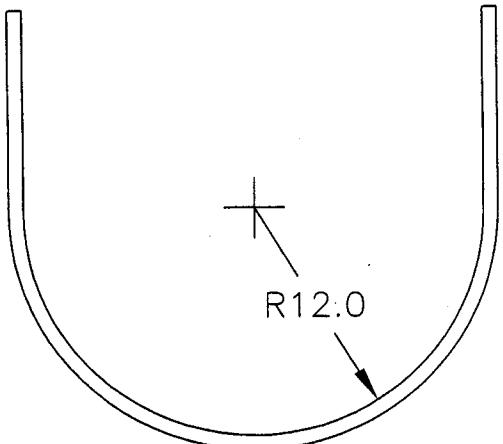


COPY ISSUED

DESIGN #	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED #	APPROVED #	DRAWING NO. D3166
DATE 02.07.10	TITLE BASKET HOOP	REV. A SHEET 1 OF 1 SCALE NTS

RELEASED
02.08.06

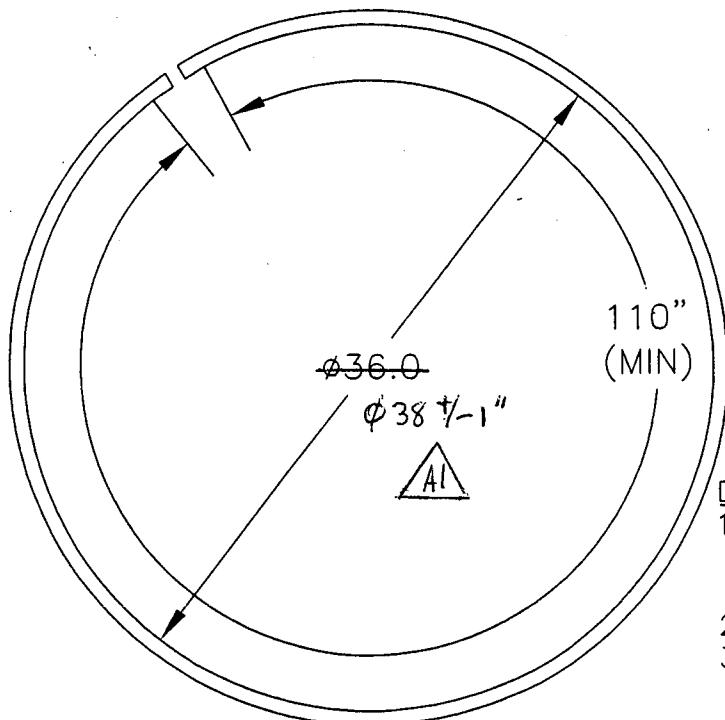
A	02.07.10	NEW ISSUE
A1	04.04.08	38+/-1 WAS 36.0



10.6 (REF, NEED 8.0 MIN)

D3166-1 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,
0.75" x 0.75" x 0.063 WALL, 60.00" LONG
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED



SHOP COPY

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ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER

NO. 22854

D3166-3 BASKET HOOP

- 1) MATERIAL: AISI 304/316 SS SQUARE TUBING,
0.75" x 0.75" x 0.063 WALL, 120.00" LONG
(REF DART SPEC. M304TS0.750W.063)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Mar 24, 2005
08:41 am

Work Order No : 0022854
 Project Name : D3166-3
 Project For : WK515
 Work Order Type : Main
 Main WO Number :
 House Part Number : D3166-3
 Description : Basket Hoop
 Manufactured : Yes
 Amount Req'd : 10
 Amount Done : 0
 Start Date : 03-24-05
 Est Finish Date : 04-15-05
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd :

Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00
 Order Entry No :
 OE Value : 0.00
 Est Mark Up : 0.000%
 Actual Mark Up : 0.000%
 \$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00